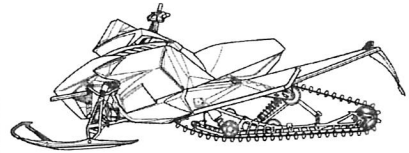


REV: 7/10/18

# Arctic Cat® Snowmobile Installation Instructions

## Rail Cap Wheel Kit (p/n 7639-987)



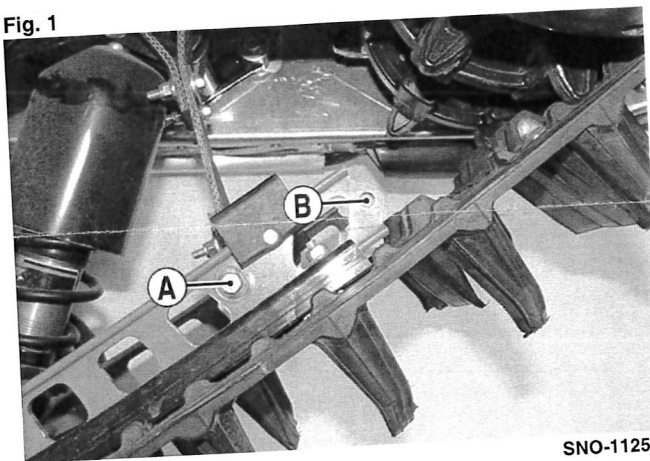
■ **NOTE:** Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

**Kit includes:**

p/n	QTY	DESCRIPTION
4604-214	2	Rail End Cap
3704-258	1	Idler Wheel Axle Assembly
3604-928	2	End Cap Spacer
8408-831	2	Cap Screw
2653-178	1	Instructions

1. Remove the screws and nuts securing the existing rail end caps to the slide rails.
2. Loosen one of the cap screws (A) securing the limiter strap axle to the slide rail; then using a 21/64-in. drill bit, drill out both mounting holes (B). See Fig. 1.

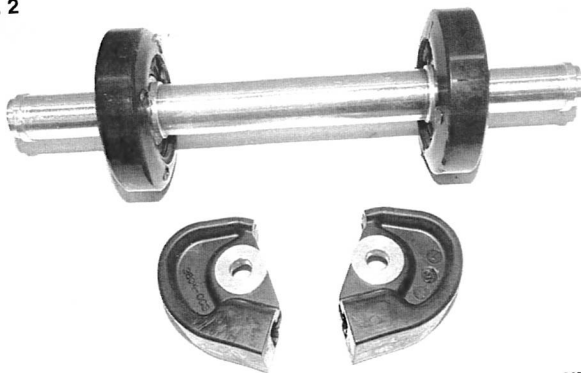
Fig. 1



SNO-1125A

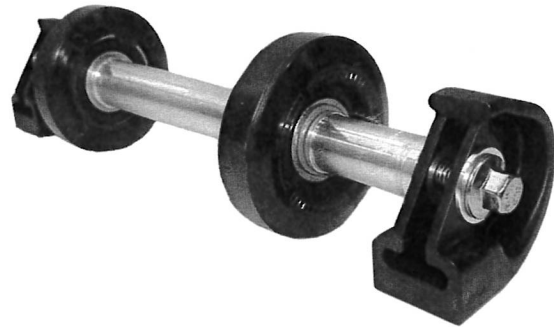
3. Install End Cap Spacers into the outside of new Rail End Caps; then install the end caps onto the axle assembly. See Fig. 2 and 3.

Fig. 2



XM370

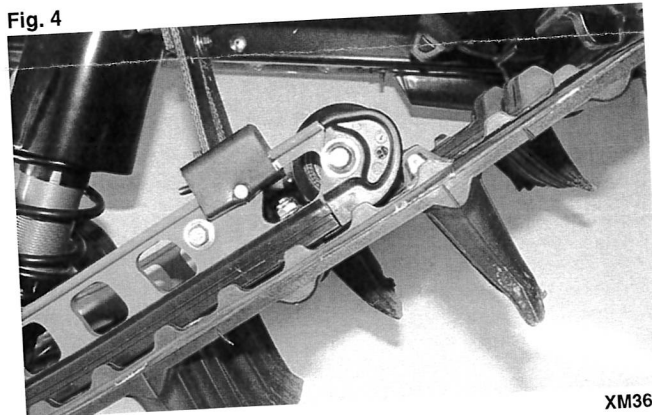
Fig. 3



XM369

4. Install the rail cap wheel assembly onto the ends of the slide rails and secure using both Cap Screws. Tighten to 20 ft-lb. See Fig. 4.

Fig. 4



XM368

5. Tighten the limiter strap axle cap screw to 20 ft-lb.