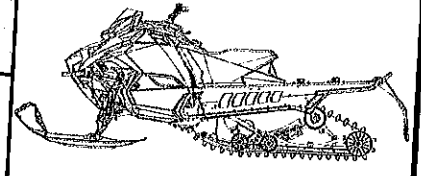


Snowmobile Installation Instructions

Driven Clutch Shim Kit (p/n 0746-975)

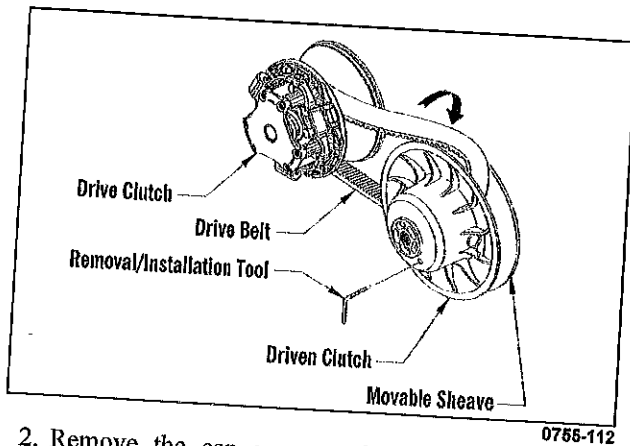


NOTE: Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Kit includes:

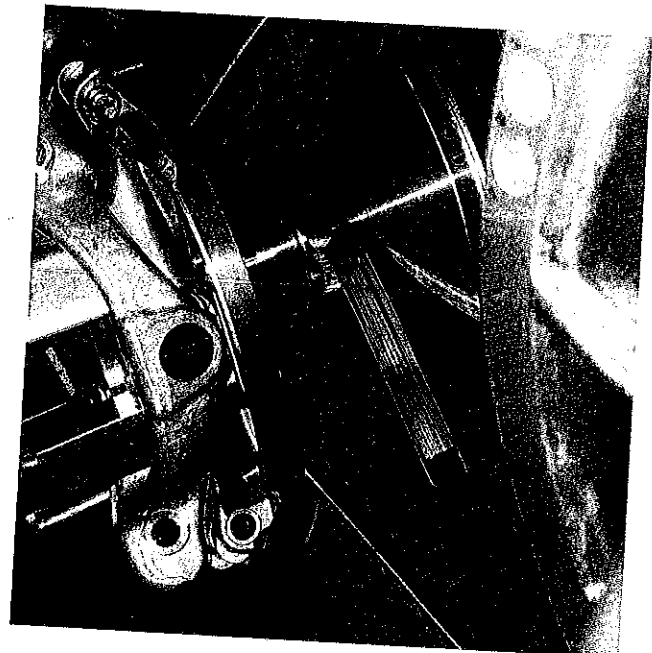
p/n	QTY	DESCRIPTION
0648-157	1	Shim (3.05 mm)
0648-158	1	Shim (2.29 mm)
0648-159	1	Shim (1.52 mm)
2653-341	1	Instructions

1. Thread Belt Removal/Installation Tool clockwise into the driven clutch until the movable sheave opens far enough to remove the drive belt. Remove the belt and the tool.



0766-112

2. Remove the cap screw and washer securing the driven clutch to the driven shaft; then remove the stationary sheave from the shaft.
3. To move the stationary sheave inward on the shaft, remove alignment washers located on driven shaft.
4. To move the stationary sheave outward on the shaft, add alignment washers to the driven shaft.



ZR-469

5. Arrange washers so drive belt does not squeal when the brake lever is locked and the engine is at idle.
6. Install the stationary sheave and secure using the existing washer and cap screw. Tighten to 60 ft-lb (81 N-m). Install the drive belt.
7. Shut the engine off and open the left-side access panel; then using a feeler gauge make sure there is approximately 0.010 mm between the stationary sheave and the drive belt.