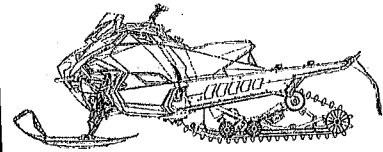


Snowmobile Installation Instructions

Hardcore Running Board Kits



■ **NOTE:** Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Kit includes:

p/n	QTY	DESCRIPTION
N/A	1	Running Board (Left-Side)
N/A	1	Running Board (Right-Side)
8060-688	16	Rivet (Silver)
1623-637	2	U-Nut Clip
8408-041	2	Cap Screw (M10 x 40 mm)
2623-163	4	Self-Tapping Screw
1623-241	2	Huck Rivet
8476-520	2	Machine Screw (M5 x 20 mm)
8427-502	4	Flange Lock Nut (M5)
8468-535	4	Machine Screw (M5 x 35 mm)
8477-516	2	Machine Screw (M5 x 16 mm)
2653-328	1	Instructions

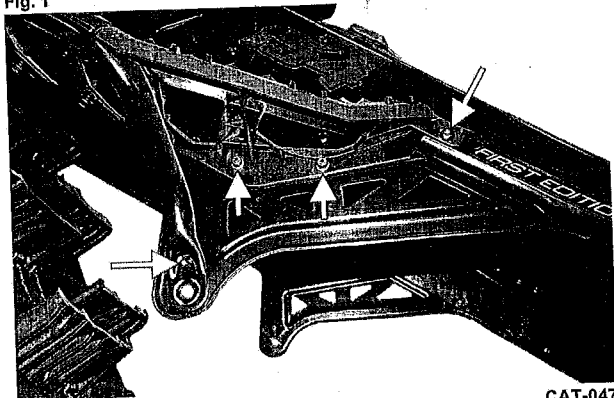
Tools Required:

- 13 mm Wrench/Socket
- 3/16-in. Drill Bit w/Power Drill
- T25 Torx Bit
- 8 mm Wrench/Socket
- Torque Wrench
- Ratchet Wrench
- Rivet Gun
- Handlebar Stand

Removing

1. Remove the right- and left-side access panels.
2. Remove the two cap screws securing the rear skid frame to the tunnel; then using a suitable handlebar stand, tip the snowmobile onto the right side. Pull the rear of the skid frame and track away from the tunnel.
3. Using a 3/16-in. drill bit, drill out the rivet securing the running board tube to the tunnel. See Fig. 1.
4. Remove the screw securing the running board close-off to the rear bumper; then remove the two screws and nuts securing the running board close-off to the tunnel. See Fig. 1.

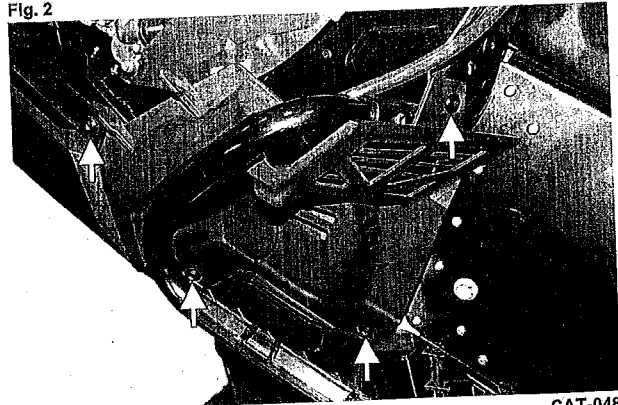
Fig. 1



CAT-047

5. Remove the three screws securing the left-side toe stop; then remove the gas tank vent hose from the toe stop. Remove the toe stop from the chassis. See Fig. 2.

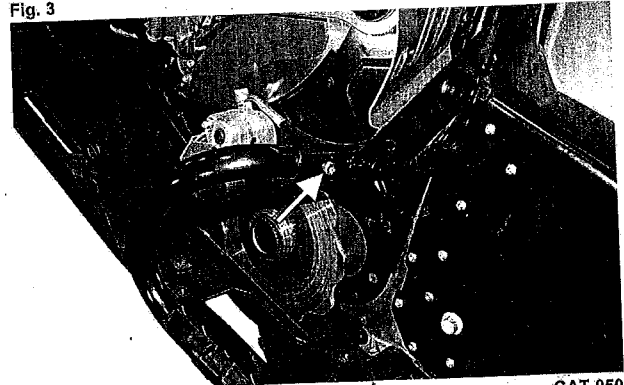
Fig. 2



CAT-048

6. Remove the machine screw and nut securing the front of the running board tube to the chassis. See Fig. 3.

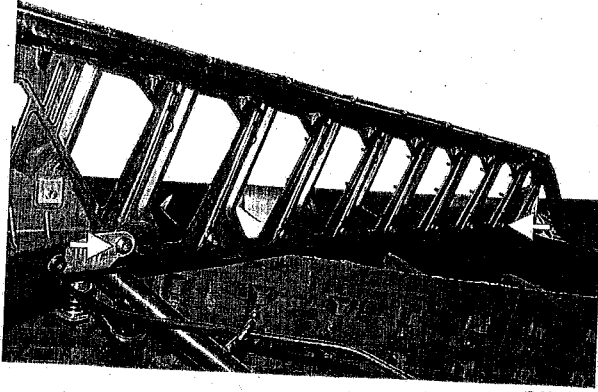
Fig. 3



CAT-050

7. Remove the eight self-tapping screws securing the running board to the chassis. Remove the running board assembly from the chassis. See Fig. 4.

Fig. 4

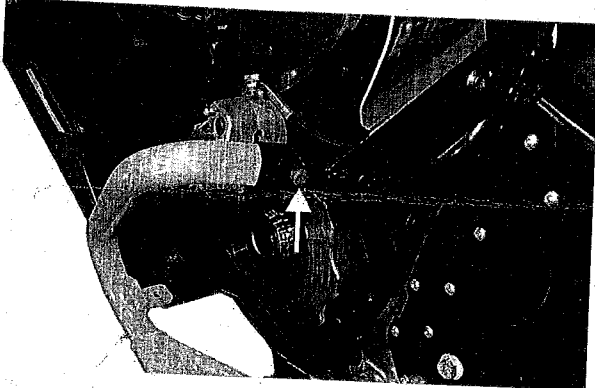


CAT-049

Installing

1. Replace the existing U-nut clip in the rear bumper using a new U-nut clip.
2. Position the new left-side running board into the chassis and the other mounting locations. Secure the front of the running board to the chassis using a new machine screw (M5 x 35 mm) and a new M5 flange lock nut. Tighten to 60 in.-lb (6.8 N-m). See Fig. 5.

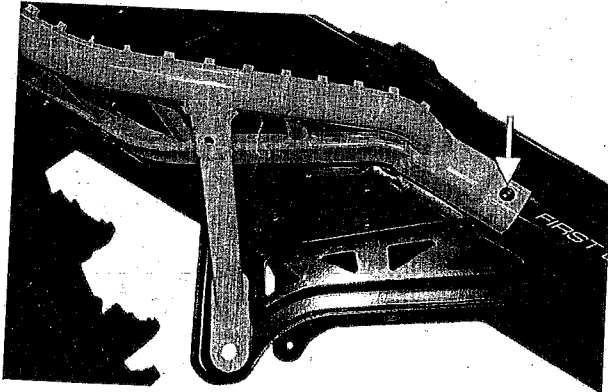
Fig. 5



CAT-051

3. Secure the rear of the running board to the rear bumper using a new machine screw (M5 x 16 mm). Tighten to 35 in.-lb (4 N-m). See Fig. 6.

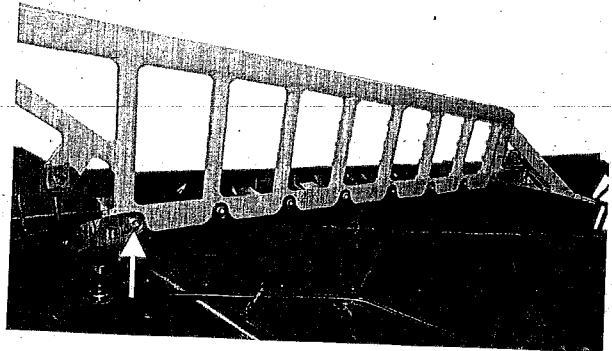
Fig. 6



CAT-055

4. Secure the running board to the tunnel using eight silver rivets. See Fig. 7.

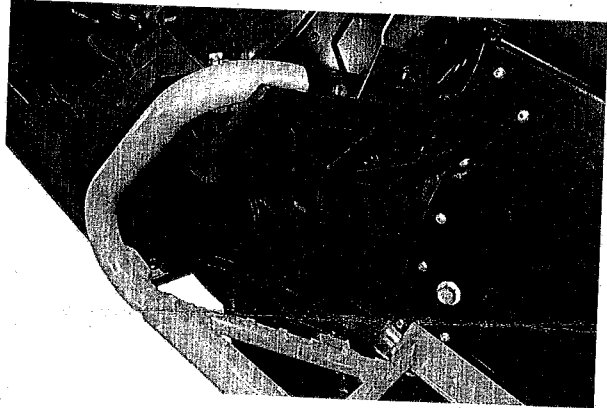
Fig. 7



CAT-053

5. Install the left-side toe stop using the existing three screws. Tighten securely. See Fig. 8.

Fig. 8



CAT-054

6. Tip the snowmobile onto the left side using the handlebar stand, and repeat steps for the opposite running board.
7. Install the skid frame to the tunnel using two new Cap Screws (M10 x 40 mm) (threads coated with blue Loc-tite #243). Tighten to 40 ft-lb (54 N-m).
8. Tip the snowmobile upright and remove the handlebar stand. Install both access panels.